# Permanent magnetic plate SPNM-W



Permanent magnetic clamping plates type SPNM-W have the same magnetic character istics like SPNM but due to their construction they can be used horizontally and vertically.

SPNM-W are used for grinding edges on plates, for grinding angles on plates or for wirecutting. Normally, the SPNM-W is simply clamped onto the electric-clamping plate of the flat grinding machine.



## Fields of application areas

• High precision plate for grinding and EDM.

## Scope of delivery

- 1 SPNM-W Permanent magnetic clamping plate
- Other sizes on request.

### Note

• Available with flushing channels for spark erosion applications!

#### Web

See below for more details and accessories <a href="https://produkte.spreitzer.de/en/clamping/magnetic-clamping-technology/permanent-magnetic-clamping/permanent-magnetic-plate-spnm-w-667">https://produkte.spreitzer.de/en/clamping/magnetic-clamping/permanent-magnetic-plate-spnm-w-667</a>.

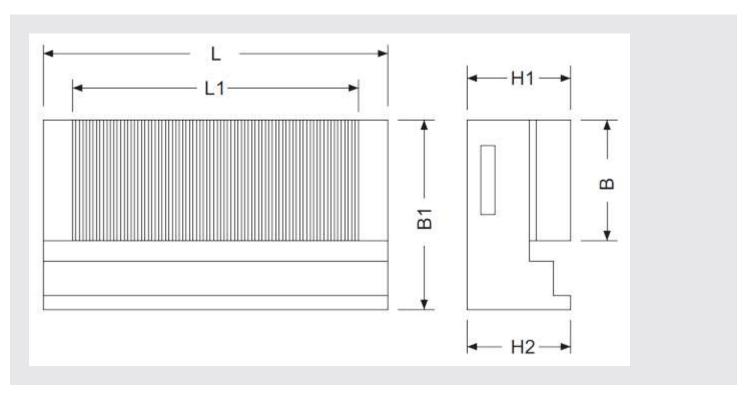
Material			
• Steel			

#### Finish

- Neodymium magnet system
- Steel body
- Pole pitch 1.4+0.5 mm
- Nominal holding force 100 N/cm<sup>2</sup>
- Magnetic field height ca. 5 mm
- Pole plate wearing limit 6 mm

Finish	Order Number	Length [mm]	H2 [mm]	H1 [mm]	B1 [mm]	L1xB [mm]	Weight [kg]
SPNM-W 3515	B900500882	355	65	67	190	305x150	31
SPNM W 4020	B900500883	405	68	70	240	357x200	47

Note: Your selected variants are marked in orange.



Dimensions permanent magnetic chuck SPNM-W