

Indexing unit VA with three-jaw chuck DBF 100



This indexing unit with three-jaw chuck is specially designed for use on wire-EDM machines provided. Through the mounting holes mounting on hole pattern 40 mm and 50 mm by M8 screws is possible. Indexing via indexing plate with 72 positions, the interim indexing positions by 360° scale and nonius.



Scope of delivery

- 1 Indexing unit with operating instructions

Web

See below for more details and accessories

<https://produkte.spreitzer.de/en/clamping/precision-workholding-for-toolmaking/indexing-units/indexing-unit-va-with-three-jaw-chuck-dbf-100-521>.

Material

- Magnetizable chrome steel, rust-resistant

Finish

- Completely hardened
- Completely precision grinded
- Fully sealed precision rolling bearings

Accuracy

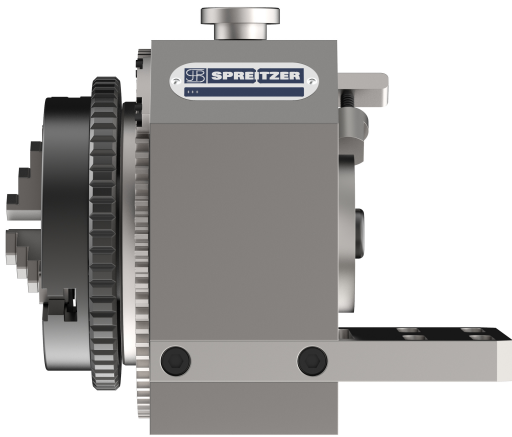
- Square-accuracy 0,005 mm
- Parallel-accuracy 0,003 mm
- Concentricity 0.01 mm
- Indexing precision $\pm 2'$

Operation

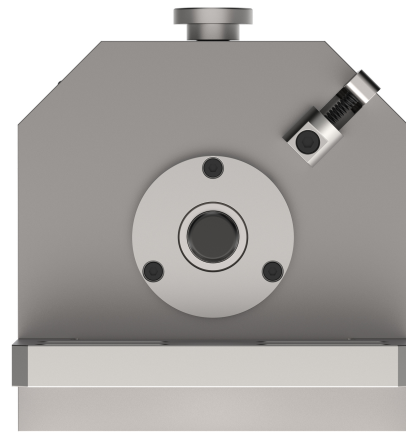
- Mechanical

Three-jaw chuck

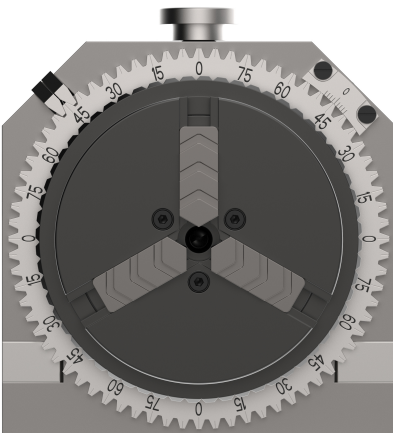
- 100 mm



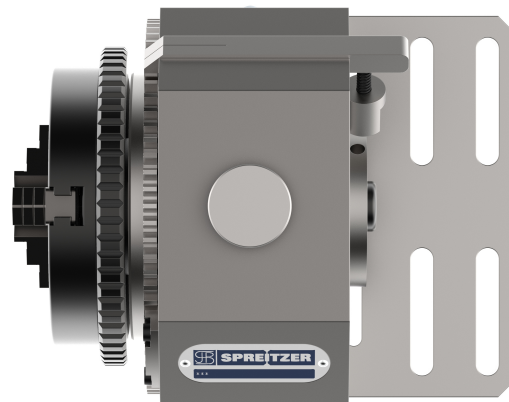
Direct dividing attachment VA with three-jaw chuck DBF 100 front view



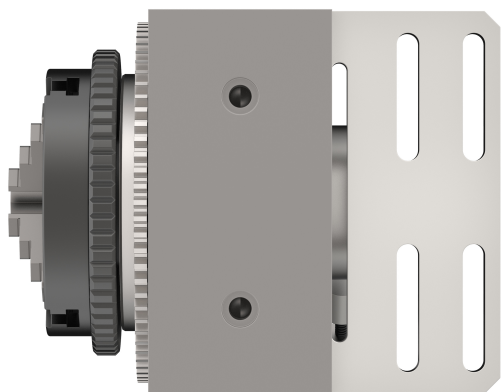
Direct dividing head VA with three-jaw chuck DBF 100 from the right



Direct dividing attachment VA with three-jaw chuck DBF 100 from the left



Direct dividing head VA with three-jaw chuck DBF 100 from above



Direct dividing attachment VA with three-jaw chuck DBF 100 from
below

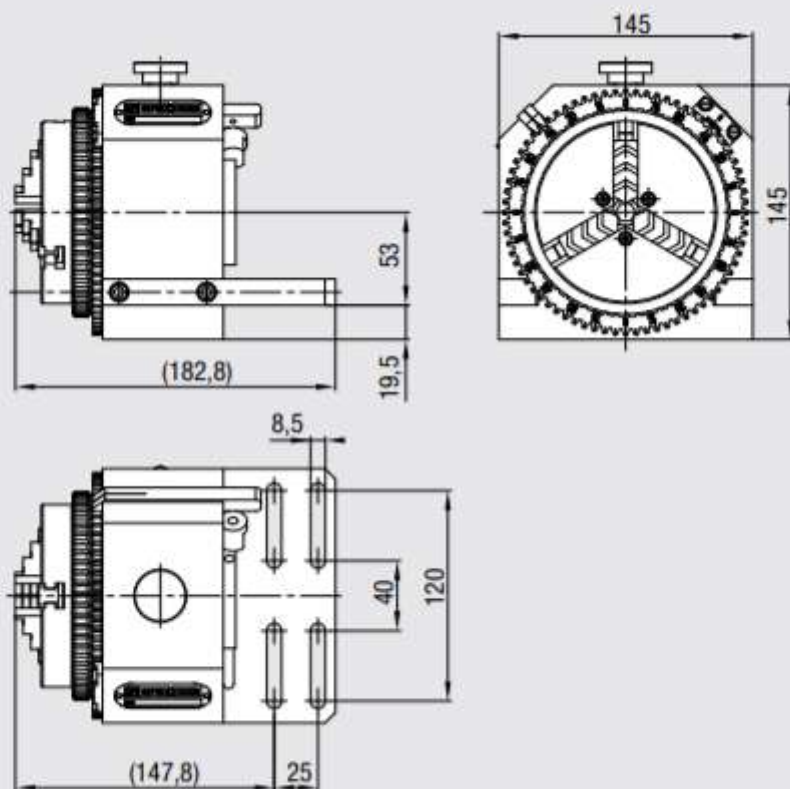
Finish

Order Number

TA VA / DBF 100

B609800016

Note: Your selected variants are marked in orange.



CAD
Files
Available

Plan drawing of direct dividing head VA with three-jaw chuck DBF 100