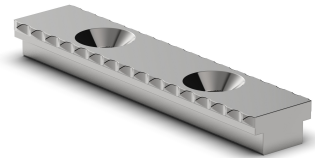


For form fit clamping of raw material. The hardened surface of the grip inserts deforms the workpiece surface during the clamping process and thus increases the holding force of the clamping location. The applied coating protects the grip inserts from premature wear. Depending on the type of application, the grip inserts can be mounted on the reversible stepped jaws or in customized clamping jaws.



Scope of delivery

- 2 Grip inserts

Web

See below for more details and accessories

<https://produkte.spreitzer.de/en/clamping/clamping-jaws/grip-inserts-255>.

Material

- Special tool steel

Finish

- Hardened, coated

Practical advice

- Best results with workpieces up to 1100 N/mm² material strength



Grip strip L: 80 mm front view



Grip strip L: 80 mm from the right



Grip strip L: 80 mm from the left



Grip strip L: 80 mm from the top



Grip strip L: 80 mm from below

Finish	Order Number	Suitable for	L (mm)	B [mm]
B209800352	B209800352	B209800155 / B209800454 / B209800434 / B209800460	60	19
B209800341	B209800341	B209800158 / B209800333 / B209800455 / B209800412 / B209800334 / B209800461	80	18
B209800354	B209800354	B209800159 / B209800368 / B209800456 / B209800390 / B209800370 / B209800462	100	22
B209800488	B209800488	B209800487 / B209800497	125	18
B209800377	B209800377	B209800208 / B209800429 / B209800485 / B209800459	125	26

Note: Your selected variants are marked in orange.